



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

| PO No | Supplier | Line Item No | Rel No | Terms | Purchased Item | Description | For Part No | Project | Equipment ID | Order Qty | Due Date | Received Quantity | Accounting Job No | Container No | Status | Receive Date | Price/Unit | Aging Days | Past Due | Total | Supplier Name | |
|----------|-----------|--------------|--------|--------|---------------------|---|-------------|---------|--------------|-----------|-----------|-------------------|-------------------|--------------|--------|--------------|----------------|------------|----------|------------|------------------|--|
| P0040263 | MES002-VC | 1 | 1 | Net 30 | M17-4-H1150-R0.750 | 17-4 SS Round Bar H1150 0.75" dia. : MATERIAL: 17-4 PH CONDITION H1150 receive ft | | | | 12 | 7/10/2018 | 12 | | S089914 | Stock | 7/6/2018 | \$ 27.65 / ft | 3 | | \$331.80 | Metaux Solutions | |
| | | 2 | | | M17-4-H900-R3.750 | 17-4 SS Round Bar Ø3.75" : MATERIAL: 17-4 PH / S17400 / TYPE 630 SS ROUND BAR GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD STRENGTH PER TABLE MINIMUM ULTIMATE STRENGTH PER TABLE SPECIFICATION: AMS 5643 OR ASTM A564 | | | | 4 | | 4 | | S089915 | Stock | 7/6/2018 | \$ 431.40 / ft | 3 | | \$1,725.60 | Metaux Solutions | |
| | | 3 | | | M303R5.000 | 303 Round Bar Ø5.000 : MATERIAL: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE) SPECIFICATION: ASTM A562 | | | | 3 | | 3 | | S089916 | Stock | 7/6/2018 | \$ 438.40 / ft | 3 | | \$1,315.20 | Metaux Solutions | |
| | | 4 | | | M6061T6B3.000X5.000 | 6061T6 Bar 3.000 X 5.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft | | | | 6 | | 6 | | S089917 | Stock | 7/6/2018 | \$ 83.60 / ft | 3 | | \$501.60 | Metaux Solutions | |
| | | | | | | | | | | Total: | | 25 | | | | | | | | | \$2,962.72 | |

Plex 7/9/2018 6:12 AM dart.Tollis.Andrew

Shipping Order

05/07/2018

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Order : 136259
Reference : 040263
Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

| Item No. | Description | Qty | Qty. Delivered | B/O Qty |
|----------|--|-----|----------------|---------|
| | ***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N | | | |
| SR34174 | 17-4PH ROU .750 DIA COND. H1150 1 X 12' R/L ***** HT, 9sh0212-ge1 AT | 12 | 12 | 0 |
| SR334174 | ST 17-4PH ROU 3.750 DIA 1 X 48" ***** HT, 746h AT | 4 | 4 | 0 |
| SR53 | 303 ROU 5.000 DIA 1 X 36" ***** HT, 754f AT | 3 | 3 | 0 |
| AF35 | ALU FLA 3.000" X 5" 6061-T6 1 X 72" HT, 201811156 AT | 6 | 6 | 0 |

SHIP JOURNEY COLLECT
JP

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040263**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO040263
PO Date: 6/20/18
Due Date: 6/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
JUN 20 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: bid 27864

Items

| Line Item | Job | Part | Supplier Part No | Description | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------|-----|--------------------|------------------|--|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1 ✓ At | | M17-4-H1150-R0.750 | | 17-4 SS Round Bar H1150 0.75" dia. : MATERIAL: 17-4 PH CONDITION H1150 receive ft | Firmed | 6/29/18 | 12 ft ✓ | 0 ft 12 ft | 12 ft | \$27.65/ft | \$331.80 |
| 2 ✓ At | | M17-4-H900-R3.750 | | 17-4 SS Round Bar Ø3.75" : MATERIAL: 17-4 PH / S I7400 / TYPE 630 SS ROUND BAR GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD STRENGTH PER TABLE MINIMUM ULTIMATE STRENGTH PER TABLE SPECIFICATION: AMS 5643 OR ASTM A564 | Firmed | 6/29/18 | 4 ft ✓ | 0 ft 4 ft | 4 ft | \$431.40/ft | \$1,725.60 |
| 3 ✓ At | | M303R5.000 | | 303 Round Bar Ø5.000 : MATERIAL: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE) SPECIFICATION: ASTM A582 | Firmed | 6/29/18 | 3 ft ✓ | 0 ft 3 ft | 3 ft | \$438.40/ft | \$1,315.20 |

Plex 6/20/18 10:23 AM dart.lavoie.chantal

| Items | | | | | | | | | | | |
|--------------|-----|---------------------|------------------|--|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job | Part | Supplier Part No | Description | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4 | | M6061T6B3.000X5.000 | | 6061T6 Bar 3.000 X 5.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft | Firmed | 6/29/18 | 6 ft | 0 ft | 6 ft | \$83.60/ft | \$501.60 |
| Grand Total: | | | | | | | | | | | \$3,874.20 |

| Order Notes |
|--|
| <p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p> |

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METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 *Tel. : 450 641-3330*

Bid 12/06/2018 27864

Sales Rep. : JEROME PRIMEAU
Reference : chantal
Expiration Date : 10/09/2018

Customer : 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel. : 1 613 632-3336

| <i>Item No.</i> | <i>Description</i> | <i>Qty</i> | <i>Price</i> | <i>Total</i> | <i>Tx</i> |
|---------------------|--|------------|--------------|--------------|-----------|
| | ***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N | | | | |
| SR34174 | 17-4PH ROU .750 DIA cond. h1150 1 x 12' r/l | 12 | 27.65 | 331.80 | A |
| SR312174 | 17-4PH ROU 3.500 DIA cond. 2 x 12' r/l | 24 | 222.25 | 5 334.00 | A |
| SR4174PH | 17-4 PH STAIN ROU 4.00" DIA cond. h1150 1 x 72" | 6 | 365.60 | 2 193.60 | A |
| SR334174 | ST 17-4PH ROU 3.750 DIA cond. h900 1 x 48" | 4 | 431.40 | 1 725.60 | A |
| SR53 | 303 ROU 5.000 DIA 1 x 36" | 3 | 438.40 | 1 315.20 | A |
| SR13 | 303 ROU 1.000 DIA 1 x 12' r/l | 12 | 18.30 | 219.60 | A |
| SR3344 | 304 ROU 3.750 DIA 1 x 36" | 3 | 285.05 | 855.15 | A |
| DT7818 | MS TUB .875 X .125 SMLS 5 x 17/24' r/l | 100 | 4.15 | 415.00 | A |
| MR241H | 4140 HTSR ROU 2.000 DIA 1 x 36" no 4130 | 3 | 25.00 | 75.00 | A |

*** Continued on Next Page ***

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 Tel. : 450 641-3330

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DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

| Item No. | Description | Qty | Price | Total | Tx |
|-----------|--|-----|---------|----------|----|
| E14301 | KETOS GFS .250 X 3 FL 36 CAN 1 pce | 1 | 101.30 | 101.30 | A |
| MP1241H | 4140 HTSR PLATE TFHT .500" 1 x 3.5" x 72" | 41 | 4.50 | 184.50 | A |
| SP121272 | 304 PLT .500 X 12 X 72 1 PCE | 1 | 538.45 | 538.45 | A |
| AF2144 | 6061-T6 FLAT 2.25 X 4 1 X 12' | 12 | 53.05 | 636.60 | A |
| AF212412 | ALU FLA 2.5" X 4.5" 6061 T-6 1 X 72" | 6 | 106.10 | 636.60 | A |
| AF114212 | ALU FLA 1.250 X 2.500 6061-T6 1 X 12' | 12 | 18.65 | 223.80 | A |
| AF35 | ALU FLA 3.000" X 5" 6061-T6 1 X 72" | 6 | 83.60 | 501.60 | A |
| AP13410 | 6061-T6 PLT 1.75 X 10 X 144 2 PCES | 2 | 1342.80 | 2 685.60 | A |
| AP1814475 | 7075-T6 PLT 1 X 8 X 144 1 X 12' | 1 | 2038.45 | 2 038.45 | A |
| SF1142174 | 17-4PH FLAT 1.250 X 2.00 2 X 12' R/L | 24 | 65.00 | 1 560.00 | A |
| MR3841H | 4140 HTSR .375" DIA 2 X 12' | 24 | 5.85 | 140.40 | A |

*** Continued on Next Page ***

Bid

12/06/2018

27864

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 *Tel.* : 450 641-3330

Sales Rep. : JEROME PRIMEAU
Reference : chantal
Expiration Date : 10/09/2018

Customer: 6323336

Ship To :

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

| <i>Item No.</i> | <i>Description</i> | <i>Qty</i> | <i>Price</i> | <i>Total</i> | <i>Tx</i> |
|-----------------|--------------------|------------|--------------|--------------|-----------|
|-----------------|--------------------|------------|--------------|--------------|-----------|

5/7 DAYS

| | | | | |
|-------------|--|--|-----------------|-----------|
| | | | <i>Subtotal</i> | 21 712.25 |
| A) Regist : | | | HST : | 2 822.59 |
| | | | <i>Total :</i> | 24 534.84 |

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
4-JUL-2018

44997-J
PART NUMBER/NUMÉRO DE PIÈCE
510437

Invoice Number
T381418

| | |
|---|---|
| SOLD TO: METAUX SOLUTIONS INC. | SHIP TO: METAUX SOLUTIONS (RIVE-SUD) |
| VENDU À: 2625 BOUL JACQUES CARTIER EST | EXPÉDIÉ À: 2625 BOUL JACQUES CARTIER EST |
| LONGUEUIL QC J4N 1L7 | LONGUEUIL QC J4N 1 |

Description: 17-4 CF BAR COND H1150
3/4 RD X 12' R/L
HEAT: 9SH0212-GE1
ITEM: 510437
ASTM A564
Line Total: 18 LB

Specifications:
AMS 5643 U
ASTM A370 16
AMS 2303 F
ASTM A564 T630 13
ASTM A388 16A
EN 10204 3.1
ASME SA564 T630 13
ASTM A484 16

CHEMICAL ANALYSIS

| | | | | | | | |
|------|-------|------|-------|------|------|-------|------|
| C | SI | MN | P | S | NI | CR | MO |
| 0.01 | 0.37 | 0.57 | 0.02 | 0.01 | 4.70 | 15.27 | 0.10 |
| CU | CO | NBTA | N | NB | | | |
| 3.30 | 0.051 | 0.25 | 0.031 | 0.24 | | | |

RCPT: R428685

COUNTRY OF ORIGIN : TAIWAN

MECHANICAL PROPERTIES

| | | | | | |
|-------------|---------|---------|----------|---------|----------|
| DESCRIPTION | YLD STR | ULT TEN | %ELONG | %RED | HARDNESS |
| COND H1150 | KSI | KSI | IN 02 IN | IN AREA | RC |
| | 137.0 | 152.0 | 17.5 | 68.0 | 30 |

GRAIN SIZE : 8 -

| | | | | | |
|-------------|------|------------|---------------|-----|------------------------|
| IMPACT TEST | | UOM ft-lbs | | % | LAT |
| TYPE | TEMP | ORNT | SMPL #1 #2 #3 | AVG | SHEAR EXPN DESCRIPTION |

CHARPY 70 F LONG 153.0 162.0 159.0 158.7

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
4-JUL-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

44997-J
PART NUMBER/NUMÉRO DE PIÈCE
510437

EARLE M JORGENSEN CAN DIV RMCL
1255, AVE LAPLACE
VILLE DE LAVAL QC H7C 2N6

Invoice Number
T381418

SOLD TO: METAUX SOLUTIONS INC.
VENDU À:

SHIP TO:
EXPÉDIÉ À:

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1L7

METAUX SOLUTIONS (RIVE-SUD)

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1

Description: 17-4 CF BAR COND H1150
3/4 RD X 12' R/L
HEAT: 9SH0212-GE1 ITEM: 510437

ASTM A564
Line Total: 18 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
MACRO: OK
MICRO1:
MICRO CONTAINS NO MORE THAN 5% FERRITE

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.
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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 17-4 PH S17400 / TYPE 630 SS ROUND BAR
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD STRENGTH PER TABLE
MINIMUM ULTIMATE STRENGTH PER TABLE

SPECIFICATION: AMS 5643 OR ASTM A564

PART NUMBER: M17-4-1 HHHH-R X XXX WHERE: HHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)
COND O.D. X.XXX = DIAMETER (IN INCHES)

MATERIAL CONDITION TABLE:

| CODE | CONDITION | MIN YIELD TENSILE STRENGTH (KSI) | MIN ULTIMATE TENSILE STRENGTH (KSI) |
|-----------|---|--|---|
| (OMITTED) | NONE SPECIFIED (CONDITION A NOT ACCEPTABLE) | 100 | 150 |
| H900 | H900 | 170 | 190 |
| H925 | H925 | 155 | 170 |
| H1025 | H1025 | 145 | 155 |
| H1075 | H1075 | 125 | 145 |
| H1100 | H1100 | 115 | 140 |
| H1150 | H1150 | 105 | 135 |
| CONDA | CONDITION A (SOLUTION TREATED) | | |

NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR
TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS
MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR
APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE
CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND
SHOULD ALWAYS BE HEAT TREATED

EXAMPLES:

PART 4.000" DIAMETER BAR MIN YTS = 150 KSI, MIN YTS = 100 KSI
2.500" DIAMETER BAR H900 CONDITION
3.250" DIAMETER BAR H1025 CONDITION
0.750" DIAMETER BAR A CONDITION

PART NUMBER
M17-4-R1000
M17-4-H900-R2 500
M17-4-H1025-R3 250
M17-4-CONDA-R0.750

RELEASED
2017-10-31
E17-728

APPROVED

| | | | |
|---|--|----|----------|
| C | ADDED MATERIAL CONDITION (CIR17-107) | NO | 17.03.14 |
| B | REFORMAT DWG. S17400 TYPE 630 ADDED TO PURCHASE MATERIAL (ZN D8-1), ADD A564 SPEC (C8-1), REF. PAR 08-020A | VS | 10.05.20 |
| A | NEW ISSUE | CP | 05.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | NO | | |
| DRAWN | NO | | |
| CHECKED | CP | | |
| MFG. APPR. | RA | | |
| APPROVED | WM | | |
| DE APPR. | CP | | |
| DATE | 17.09.14 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | | |
| DRAWING NO. M17-4-R | | | |
| TITLE 17-4 SS ROUND BAR | | | |
| REV. C SHEET 1 OF 1 | | | |
| SCALE NTS | | | |
| COPYRIGHT © 2005 BY DART AEROSPACE LTD | | | |

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-H1150-R0.750
 DATE: 18/07/09

PO / BATCH NO.: P0040263/508914

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|--------------------------------------|-----------------|
| SURFACE DAMAGE | Y <input checked="" type="radio"/> N | |
| CORRECT FINISH | <input checked="" type="radio"/> Y N | |
| CORROSION | Y <input checked="" type="radio"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> Y N | |
| CORRECT MATERIAL PER M-DRAWING | <input checked="" type="radio"/> Y N | AMS 5643 |
| CORRECT THICKNESS | <input checked="" type="radio"/> Y N | |
| PHOTO REQUIRED | Y <input checked="" type="radio"/> N | |
| CORRECT REF # TO LINK CERT | <input checked="" type="radio"/> Y N | HT: 9SHD212-GE1 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="radio"/> Y N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="radio"/> Y N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="radio"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="radio"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|--|-------------------------------------|
| INSPECTED BY: <u>AS</u> DATE: <u>18/07/09</u> | SIGNED OFF BY: _____ DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date
4-JUL-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
T381419

44997-J
PART NUMBER/NUMÉRO DE PIÈCE
510558

| | | | | |
|----------|---|------------|---|------------|
| SOLD TO: | METAUX SOLUTIONS INC. | SHIP TO: | METAUX SOLUTIONS | (RIVE-SUD) |
| VENDU À: | 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7 | EXPÉDIÉ À: | 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1 | |

Description: 17-4 SOL ANN CF BAR
3-3/4 RD S/C 4'0" (48.0")
HEAT: 746H
ITEM: 510558
ASTM A564
Line Total: 150.36 LB

Specifications:
AMS 5643 V
UNS S17400
ASTM A388 S1
ASTM A564 T630 13
EN 10204 3.1
ASME SA564 T630 13
AMS 2303 F

CHEMICAL ANALYSIS

| | | | | | | | |
|-------|-------|--------|-------|-------|-------|--------|-------|
| C | CB | CO | CR | CU | MN | MO | N |
| 0.026 | 0.219 | 0.02 | 15.33 | 3.02 | 0.76 | 0.06 | 0.024 |
| NI | P | S | SI | TA | TI | CBTA | |
| 4.18 | 0.021 | 0.0139 | 0.58 | 0.005 | 0.002 | 0.2242 | |

RCPT: R470620

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

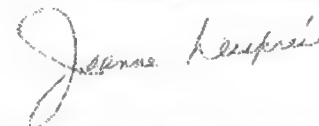
| DESCRIPTION | YLD STR | ULT TEN | %ELONG | %RED IN AREA | HARDNESS BHN |
|-------------|----------------|----------------|--------------------|-----------------|-----------------|
| COND A | | | | | 321 |
| DESCRIPTION | YLD STR KSI | ULT TEN KSI | %ELONG IN 02 IN | %RED IN AREA | HARDNESS BHN |
| DEV: H900 L | 173.51 | 197.55 | 13.45 | 47.54 | 321 |

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The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
4-JUL-2018

44997-J
PART NUMBER/NUMÉRO DE PIÈCE
510558

Invoice Number
T381419

SOLD TO: METAUX SOLUTIONS INC. SHIP TO:
VENDU À: 2625 BOUL JACQUES CARTIER EST EXPÉDIÉ À:
LONGUEUIL QC J4N 1L7

METAUX SOLUTIONS (RIVE-SUD)
2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1

Description: 17-4 SOL ANN CF BAR
3-3/4 RD S/C 4'0" (48.0")
HEAT: 746H ITEM: 510558

ASTM A564
Line Total: 150.36 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
MACRO: OK
MICRO1: OK

COMMENTS

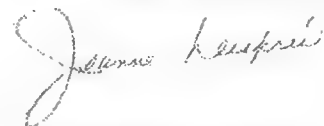
reduction ratio 5.3:1
melted and mfg in usa

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 17-4 PH / S17400 / TYPE 630 SS ROUND BAR
MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD STRENGTH PER TABLE
MINIMUM ULTIMATE STRENGTH PER TABLE

SPECIFICATION: AMS 5643 OR ASTM A564

PART NUMBER: M17-4- HHHH- R X.XXX COND O.D. WHERE: HHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)
X.XXX = DIAMETER (IN INCHES)

MATERIAL CONDITION TABLE:

| CODE | CONDITION | MIN YIELD TENSILE STRENGTH (KSI) | MIN ULTIMATE TENSILE STRENGTH (KSI) |
|-----------|---|----------------------------------|-------------------------------------|
| (OMITTED) | NONE SPECIFIED (CONDITION A NOT ACCEPTABLE) | 100 | 150 |
| H900 | H900 | 170 | 190 |
| H925 | H925 | 155 | 170 |
| H1025 | H1025 | 145 | 155 |
| H1075 | H1075 | 125 | 145 |
| H1100 | H1100 | 115 | 140 |
| H1150 | H1150 | 105 | 135 |
| CONDA | CONDITION A (SOLUTION TREATED) | | |

NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS
MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE
CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED

EXAMPLES:

PART NUMBER
4.000" DIAMETER BAR MIN YTS = 150 KSI, MIN YTS = 100 KSI
2.500" DIAMETER BAR H900 CONDITION
3.250" DIAMETER BAR H1025 CONDITION
0.750" DIAMETER BAR A CONDITION

RELEASED
2017-10-31
E(m17-728)

APPROVED

| | | | |
|---|---|----|----------|
| C | ADDED MATERIAL CONDITION (CIR17-107) | NO | 17.09.14 |
| B | REFORMAT DWG. S17400 TYPE 630 ADDED TO PURCHASE MATERIAL (ZN DB-1). ADD A564 SPEC (CB-1). | VS | 10.05.20 |
| A | NEW ISSUE | CP | 05.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | NO | | |
| DRAWN | NO | | |
| CHECKED | CP | | |
| MFG. APPR. | RA | | |
| APPROVED | WM | | |
| DE APPR. | CP | | |
| DATE | 17.09.14 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | | |
| DRAWING NO. M17-4-R | | | |
| SHEET 1 OF 1 | | | |
| SCALE | | | |
| NTS | | | |
| 17-4 SS ROUND BAR | | | |
| COPYRIGHT © 2005 BY DART AEROSPACE LTD | | | |

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-H900-R3.750
DATE: 18/07/09

PO / BATCH NO.: P0040263/5089915

MATERIAL CERT REC'D: Yes
QUANTITY RECEIVED: 4'
QUANTITY INSPECTED: 4'
QUANTITY REJECTED: 0

THICKNESS ORDERED: 3.750"
THICKNESS RECEIVED: 3.750"
SHEET SIZE ORDERED: —
SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | | COMMENTS |
|--|-----------------------|------------|-----------------|
| SURFACE DAMAGE | Y | <u>(N)</u> | |
| CORRECT FINISH | <u>(Y)</u> | N | |
| CORROSION | Y | <u>(N)</u> | |
| CORRECT GRAIN DIRECTION | <u>(Y)</u> | N | |
| CORRECT MATERIAL PER M-DRAWING | <u>(Y)</u> | N | <u>AMS 5643</u> |
| CORRECT THICKNESS | <u>(Y)</u> | N | |
| PHOTO REQUIRED | Y | <u>(N)</u> | |
| CORRECT REF # TO LINK CERT | <u>(Y)</u> | N | <u>M7: 746H</u> |
| CORRECT MATERIAL IDENTIFICATION | <u>(Y)</u> | N | |
| CORRECT M# ON THE MATERIAL | <u>(Y)</u> | N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y | <u>(N)</u> | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y | <u>(N)</u> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) |
|-------------------------|--------------------------|-----------------------------------|
| INSPECTED BY: <u>AT</u> | <u>38</u> <u>9-82</u> | SIGNED OFF BY: _____ |
| DATE: <u>18/07/09</u> | | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date
4-JUL-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

44997-J

Invoice Number
T381420

PART NUMBER/NUMÉRO DE PIÈCE

508909

| | | | |
|-----------------|---|-------------------|---|
| SOLD TO: | METAUX SOLUTIONS INC. | SHIP TO: | METAUX SOLUTIONS (RIVE-SUD) |
| VENDU À: | 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7 | EXPÉDIÉ À: | 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1 |

Description: 803 HR ANN RT BAR ASTM A582
5 RD S/C 3'0" (36.0") Line Total: 200.46 LB
HEAT: 754F ITEM: 508909

Specifications:
AMS 5640 TYPE 1 V
ASTM A484 16
ASTM A582 12
QCS 764B COND A
EN 10204 3.1B
ASTM A751 14A

CHEMICAL ANALYSIS

| | | | | | | | |
|--------|--------|-------|------|------|-------|-------|------|
| C | CO | CR | CU | MN | MO | N | NI |
| 0.0360 | 0.12 | 17.07 | 0.27 | 1.89 | 0.289 | 0.038 | 8.46 |
| P | S | SI | | | | | |
| 0.03 | 0.2685 | 0.62 | | | | | |

RCPT: R450088

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

| DESCRIPTION | YLD STR KSI | ULT TEN KSI | %ELONG IN 02 IN | %RED IN AREA | HARDNESS BHN |
|-------------|----------------|----------------|--------------------|-----------------|-----------------|
| | 41.0 | 80.0 | 53.0 | 59.0 | 142 |

STRAND CAST MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL

COMMENTS

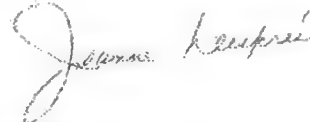
melted & mfg: usa
complies with requirements of dfar 252.225-7009.
eu directive 2011/65/eu rohs

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The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
4-JUL-2018

44997-J
PART NUMBER/NUMÉRO DE PIÈCE
508909

Invoice Number
T381420

SOLD TO: METAUX SOLUTIONS INC.
VENDU À:

SHIP TO:
EXPÉDIÉ À:

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1L7

METAUX SOLUTIONS (RIVE-SUD)

2625 BOUL JACQUES CARTIER EST
LONGUEUIL QC J4N 1

Description: 303 HR ANN RT BAR
5 RD S/C 3'0" (36.0")

ASTM A582

HEAT: 754F

ITEM: 508909

Line Total: 200.46 LB

eaf+aod+cc

red ratio: 3.0:1

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A582
M303R(D,DDD)
DIA.

PART NUMBER:

WHERE "D DDD" = DIAMETER IN INCHES
EG 0.75" ROUND BAR = M303R0.750

RELEASED
2010-02-02
MAD

| | | | | |
|--|-----------------|--------------------|----|----------|
| B | REFORMAT | AWG SPECS (N/D8-1) | CP | 10.01.05 |
| A | REF PAR 08.000A | | | 01.12.20 |
| REV | NEW ISSUE | DESCRIPTION | BY | DATE |
| DESIGN | | | | |
| DRAWN | | | | |
| CHECKED | | | | |
| MFG. APPR. | | | | |
| APPROVED | | | | |
| DE APPR. | | | | |
| DATE | 10.01.05 | | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO CANADA | | | | |
| DRAWING NO. M303R | | | | |
| TITLE 303 ROUND BAR | | | | |
| SHEET 1 OF 1 | | | | |
| SCALE NTS | | | | |
| COPYRIGHT © 2001 BY DART AEROSPACE LTD | | | | |

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303RS.000
DATE: 18/07/09

PO / BATCH NO.: P0040263/5089916

MATERIAL CERT REC'D: Yes
QUANTITY RECEIVED: 3'
QUANTITY INSPECTED: 3'
QUANTITY REJECTED: 0

THICKNESS ORDERED: 5.000"
THICKNESS RECEIVED: 5.000"
SHEET SIZE ORDERED: —
SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|-----------------------|----------|
| SURFACE DAMAGE | Y (N) | |
| CORRECT FINISH | (Y) N | |
| CORROSION | Y (N) | |
| CORRECT GRAIN DIRECTION | (Y) N | |
| CORRECT MATERIAL PER M-DRAWING | (Y) N | |
| CORRECT THICKNESS | (Y) N | |
| PHOTO REQUIRED | Y (N) | |
| CORRECT REF # TO LINK CERT | (Y) N | |
| CORRECT MATERIAL IDENTIFICATION | (Y) N | |
| CORRECT M# ON THE MATERIAL | (Y) N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y (N) | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y (N) | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|---|-----------------------------------|
| INSPECTED BY: <u>Ar</u> DAS 38 9-88 | SIGNED OFF BY: _____ |
| DATE: <u>18/07/09</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



| | |
|------------------|------|
| OUR ORDER NUMBER | ITEM |
| 953978 | 3 |

BILL TO

MANIFEST NUMBER

SHIP TO

CUSTOMER PO

DATE OF SHIPMENT

DIE NUMBER

MRB0715

6/15/2018

SALESPERSON

D. Schroeder (Canada)

CERTIFICATION

ASTM-B221-14 StencilCont

SPECIFICATION

SAE AMS-QQA-200/8A Stabilized

RoHS 2011/65/EU Compliant

ALLOY/TEMPER

6061-T6511

DESCRIPTION

MQRB 3.000x5.000

CUSTOMER PART NUMBER

ALREC00834

5 pcs

1,066 lbs

Quantity Certified

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Tests Lot No.

1

201811156

| Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-----------|---------------------------------|------------------------|------------------------|
| 6/13/18 | min 50.60 max 50.60 | min 45.80 max 45.80 | min 15.80 max 15.80 |

Chemical Composition for Aluminum Alloy 6061

| Cast # | Lot No. | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | AL | Each | Total | Others | Melt Source |
|-------------|-----------|-------|------|------|------|------|------|------|------|------|-------|------|-------|--------|--------------------------|
| 001K180531B | 201811156 | 6061 | 0.74 | 0.40 | 0.31 | 0.11 | 0.90 | 0.11 | 0.08 | 0.03 | 97.33 | 0.05 | 0.15 | | United States of America |
| 001M180523B | 201811156 | 6061 | 0.74 | 0.37 | 0.32 | 0.10 | 0.89 | 0.11 | 0.05 | 0.03 | 97.40 | 0.05 | 0.15 | | United States of America |

SCM products are melted and extruded in the USA

Calvin J. Wiggins

Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 6/15/2018

Rev 3/14/2018

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061 T6/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ~~ASTM B221~~

PART NUMBER: M6061T6B | T.TTT | X | WWW.WWW | THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WWW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
2009-05-03
MAD

| | | | |
|---|--|---|----------|
| B | RE MOVE QQ-A-250/1 OPTION, REFORMAT NOTES, AND ASTM B211/B221 (2N D7-1) | CP | 09 07 13 |
| A | NEW ISSUE | DS | 01 06 08 |
| REV | DESCRIPTION | BY | DATE |
| DESIGN | DS | DART AEROSPACE LTD HAYKESBURY, ONTARIO, CANADA | |
| DRAWN | DS | REV. B | |
| CHECKED | DS | DRAWING NO. | |
| MFG. APPR. | DS | M6061T6B | |
| APPROVED | DS | TITLE | |
| DE APPR. | DS | 6061-T6 BAR | |
| DATE | 09.07.13 | SCALE | |
| | | NTS | |
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061TCB3.000x5.000
 DATE: 18/07/09

PO / BATCH NO.: 10040263/5089917

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6'
 QUANTITY INSPECTED: 6'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 3.000"
 THICKNESS RECEIVED: 3.000"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|---|---------------------------------------|----------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> | |
| CORRECT FINISH | <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL PER M-DRAWING | <input checked="" type="checkbox"/> N | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> N | |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> | |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF ¹ | Y <input checked="" type="checkbox"/> | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|--|-------------------------------------|
| INSPECTED BY: <u>AT</u> 36 9-89 DATE: <u>18/07/09</u> | SIGNED OFF BY: _____ DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in